**CNC Operator**

**About this job**

**Summary**

Plans and performs a variety of machine operations utilizing numerical control machining centers to cut, shape, or form metal work pieces to specifications by performing the following duties.

**Responsibilities Include:**

* Be able to operate CNC horizontal mills and Lathes
* Comprehend M&G code as well as Conversational
* Understand Speeds and Feeds for different types of material
* General housekeeping and organization to make sure areas stay clean and organized
* Tool touch offs and wear offsets
* Continuous development and improvement of product knowledge.
* Help identify ways to improve the CNC process that could potentially improve product quality and lower production cost
* Ability to quickly react to non-confirming as they occur
* Ability to produce parts within tolerances
* Ability to measure, cut, or work on items with great accuracy
* Ability to make minor edits to programs.

**Desired Skills & Experience**

* Must be capable of reading drawings
* Ability to work independently with little or no supervision
* Multi-tasking, strong organizational, and time management skills
* Ability to maintain a steady pace working in a manufacturing environment involving bending, kneeling, lifting and other positions up to 12 hours per day
* Must be detail-oriented
* Good attendance and be on time ready to work
* Maintain a positive attitude.

**Physical Demands**  
   
The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

While performing the duties of this Job, the employee is regularly required to stand; walk; reach with hands and arms and talk or hear. The employee is occasionally required to sit and stoop, kneel, crouch, or crawl. The employee must frequently lift and/or move up to 25 pounds. Specific vision abilities required by this job include close vision, distance vision, color vision, peripheral vision, depth perception and ability to adjust focus.

**Work Environment**   
  
The work environment characteristics described here are representative of those an employee encounters while performing the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

While performing the duties of this Job, the employee is regularly exposed to moving mechanical parts. The noise level in the work environment is usually moderate.